
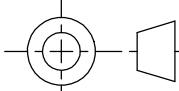


Summary: Recyclable Materials	
Total Weight	25.8 kg
Aluminium	10.3 kg
Copper	0.1 kg
Steel	7.7 kg
Plastics	0.8 kg
Packaging	2.1 kg
Other (SCR's)	1.5 kg
Total Recyclable Weight	22.5 kg

Approximately 87% of the product (by weight) is recyclable.

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL
1	624-07021-00	Cover	Galvanized Steel
2	633-07071-00	Main Plastic	ABS+PC-FR(40)
3	633-07033-00	HMI Assembly	ABS+PC-FR(40)
4	990-07305-00	Control PCB	FR-4, CEM-3 & Conformal Coating (3-1753 or 3140)
5	300-074 ( 07, 09 & 10) -00	Connectors	Various
6	633-07073-00	Model PCB Support	ABS+PC-FR(40)
7	990-07288-00	Model PCB	FR-4, CEM-3 & Conformal Coating (3-1753 or 3140)
8	1YSKKT330/16	SCR's	Various
9	621-048 (19 to 21) -00	Busbars	Aluminium
10	370-05382-00	Current Transformers	Various
11	634-05794-00	Insulating Standoff	Bulk Moulding Compound
12	624-07027-00	Chassis	Galvanized Steel
13	1FAN38D24	Fans	Various
14	624-00189-00	Fan Mounting Plate	Galvanized Steel
15	623-02532-00	Heatsink	Aluminum 6063-T5

**Disassembly Instructions:**  
Remove all fasteners and dispose of components according to material type.

					  Made for Danfoss Drives A/S by AuCom Electronics LTD New Zealand	 All dimensions in mm, ° 0 = ±0.5mm, ±1.0 ° 0.0 = ±0.2mm, ±0.5 ° 0.00 = ±0.1mm, ±0.5 ° Unless otherwise specified	Designed: G. Prinsloo 18/04/2009		Disassembly for WEEE Model: MCD5-0245C				
							Checked: M.Wypych 22/04/2009						
							Approved: A.Orr 22/04/2009		Scale: 1:6.5	Sheet: A3	Sheet 1 of 1	Drawing Number:	Rev:
							Reference Model File Name: WEEE MCD500 G3X GA		Drawing File Name: WEEE MCD500 G3X			720-08783-00	A
Rev	Date	Rev'd By	Revision Note.	ECO									